## CUSTOMER CHURN PREDICTION IN THE TELECOM INDUSTRY: LEVERAGING DATA MINING TECHNIQUES FOR ENHANCED CUSTOMER RETENTION

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#### Abstract

Customer churn prediction has become a central research focus in the Telecom Industry in recent years, owing to the exponential growth of data generated within the industry. This paper explores the significance of customer churn, which has emerged as a critical challenge for Telecom providers, given the higher costs associated with acquiring new customers compared to retaining existing ones. Leveraging data mining techniques, this study surveys and analyzes the most used approaches to identify customer churn patterns. Additionally, the paper reviews the latest literature on predictive data mining techniques concerning customer churn behavior, and concludes by discussing potential avenues for future research.

*Keywords*: Customer churn, Customer retention, Customer relationship management (CRM), Data mining techniques, Telecom industry.

### Introduction

With the rapid advancements in information technology, the volume of data has exponentially grown in the last two decades. Many mobile telecommunication companies face extremely challenging business environments because the market is already saturated. Since numerous customers are exchanging their registered services betwixt competing companies, the mobile telecommunication industry is becoming progressively more saturated [1]. Concurrently, data mining has witnessed significant development, introducing various methods and techniques for processing data and extracting valuable information from raw data. These data mining techniques have proven successful across diverse domains. In the telecom industry, one of the most challenging issues is customer churn, wherein customer churn models aim to identify customers likely to switch service providers. Model Churn Prediction support evaluating historical business data to identify the clients' list at high risk of churning.[2] Detecting

potential churners enables companies to implement targeted retention strategies, reducing customer attrition rates. Retaining existing customers is highly preferable as acquiring new customers incurs substantially higher costs, including manpower, publicity, and discounts. Loyal, long-term customers tend to generate higher revenues, exhibit price insensitivity, and contribute to word-of-mouth marketing. Telecom companies face losses when customer numbers fall below the expected threshold. Due to increasing competition in the telecom industry, clients have taken an advantage of available choices for transferring to better and cheaper services. Customers are the main source of revenue for any organization.[3] Therefore, accurate and interpretable customer churn prediction models are essential to identify at-risk customers and understand their reasons for churn, enabling the implementation of effective measures for customer retention. Recently, there is a tremendous increase to apply ML techniques to predict customer churn in different industries.[4] This research paper explores the concept of customer relationship management (CRM) and customer churn in the telecommunication sector, emphasizing the significant economic value of customer retention. The study comprehensively reviews commonly used data mining techniques for churn prediction, and finally, proposes future research directions. Section 2 introduces the concept of customer relationship management (CRM) and its relevance in the telecom industry, followed by an in-depth discussion on customer churn and its implications in the telecommunication market. The economic benefits of effective customer retention strategies are also highlighted. In Section 3, we conduct a thorough review of the most employed data mining techniques for churn prediction in the telecom industry. Various approaches, including machine learning algorithms, clustering, and association rule mining, are explored in the context of identifying potential churners. Finally, Section 4 concludes the paper by summarizing the findings and emphasizing the crucial role of accurate customer churn prediction models in aiding the telecom industry to minimize customer attrition. The section also presents potential directions for future research, paving the way for more sophisticated and comprehensive churn prediction methodologies. By enhancing our understanding of customer churn and its drivers, this research contributes to the development of effective customer retention strategies that will ultimately benefit the telecom industry's sustainability and profitability.

## 1. CUSTOMER CHURN AND RETENTION IN TELECOM INDUSTRY

Churn is an inevitable result of a customer's long-term dissatisfaction over the company's services.[5] Customer churn is a critical metric that measures the loss of valuable customers for telecommunication companies, leading to a decline in revenues and increased competition. The telecommunication industry has undergone significant transformations, including the introduction of new services, technological advancements, and intensified competition due to deregulation. As a result, customer churn prediction has become paramount for industry players to safeguard their loyal customer base, promote organizational growth, and enhance customer

relationship management (CRM). Continuous customer turnover is extremely damaging for a company's business. If the mobile telecommunications business could predict customer defection, it would do well and make some measures to retain those customers who are going to switch in telecommunication industry. The industry strives to make minor adjustments in order to keep clients and revenue. [6][7]. Retaining customers with a high churn risk poses one of the most formidable challenges in the telecommunication industry today. With a multitude of service providers and fierce competition, customers now have numerous options to switch to. Consequently, telecom companies have awakened to the importance of retaining existing customers over acquiring new ones. Predicting the churn rate of prepaid customers, who lack contractual obligations, present difficulties.

Customer loyalty, shaped by service quality and product offerings, significantly impacts churn rates. Customer churn prevention is one of the deciding factors when it comes to maximizing the revenues of any organization. [8] Issues like network coverage and reception quality may drive customers to competitors with broader reach and better performance. Slow responses to complaints and billing errors also contribute to customer defection. Additionally, factors such as pricing, feature inadequacies, and outdated technology influence customers to switch to competitors providing better overall value. Customer churn has a profound impact on a telecom company's success. The average churn rate among mobile users globally is estimated at approximately 2 percent, resulting in an annual loss of around \$100 billion. Retaining existing customers proves significantly more cost-effective than attracting new ones, with estimated costs for customer retention being 16 times less. Reducing the churn rate by 5 percent can lead to profit increases of 25 to 85 percent. In the telecom industry, churn rates range from 20 to 40 percent annually. Knowing the magnitude of the churn phenomenon, the company can prevent the instability that is going to occur by applying a series of measure in order to increase the retention of the current customers.[9].To survive in this competitive landscape, telecom companies must prioritize high customer retention rates as a key component of their competitive strategies. Consequently, considerable research is focused on identifying customers with a high likelihood of switching to competitors. Deregulation has intensified competition, necessitating a deeper understanding of customers' needs to prevent their defection. Managing customer churn is emphasized by numerous studies, highlighting its significance within CRM. Successful customer retention allows businesses to concentrate on existing customers' needs rather than seeking new, potentially risky customers. Long-term customer data enables better understanding and costeffective service. Moreover, long-term customers become less responsive to competitors' messages, reducing the risk of negative perceptions being shared among prospective customers. Overall, the ability to retain customers is crucial for a company's growth and market reputation. Even a mere 1 percent improvement in customer retention can boost a company's share price by 5 percent. Thus, telecommunication companies must prioritize customer churn management to secure a competitive edge and achieve sustained success.

## 2. DATA MINING TECHNIQUES AND THEIR APPLICATIONS IN CUSTOMER CHURN ANALYSIS

In recent decades, substantial enhancements and transformations have occurred in the volumes of data stored across files, databases, and various repositories. In the realm of decision-making, the imperative arises to develop robust data analysis and interpretation techniques, along with essential tools to extract concealed patterns and knowledge of significance. Among these tools, data mining algorithms stand out for their capacity to unveil hidden relationships and patterns. These algorithms play a pivotal role within the comprehensive process known as Knowledge Discovery in Databases (KDD), delineating the essential phases for achieving thorough data analysis. The CRISP-DM model, denoting the Cross Industry Standard Process for data mining, serves as a framework for conducting the data mining process.Understanding the data's commercial value initiates the process. Data preparation entails preprocessing raw data, often involving tasks like addressing missing values, quantization, and conversion of categorical variables to numerical ones. The modeling phase constructs an appropriate model to extract and evaluate information for business objectives, with rigorous assessment of attributes such as performance and accuracy. The final step entails generating a report or deploying a repeatable data mining process throughout the organization.[9]

Churn analysis, when applied to data, aims to predict customer churn likelihood, anticipate churn timing, and identify underlying reasons. By accurately predicting potential churners, telecom companies can reduce churn rates by providing alternative incentives or improved packages to encourage customer retention. Addressing this churn prediction challenge has led researchers to employ diverse machine-learning algorithms and data mining tools.[7] This section delves into significant data mining techniques, including neural networks, statistical methods, decision trees, and covering algorithms, showcasing their application in the context of customer churn analysis. Churn is the rate at which customers discontinue doing business with a company in terms of customer experience. It is a metric that calculates the rate of customer decides to switch to a competitor's product or service) or involuntary (the customer moves and can no longer use the company's goods or services). Customer churn is important for businesses to track, as it affects revenue, profitability, and customer satisfaction. Understanding why customers are losing can help businesses reduce churn and retain more customers over time.

### The following is a detailed methodology:

1. Importing Library: The first step is to import the necessary libraries such as NumPy, Pandas, Scikit-learn, and Matplotlib, seaborn, plot.ly. express which will be used for data manipulation, visualization, and machine learning algorithms.

2. Basic Explore Dataset: In this step, the dataset is loaded, and basic statistical information is obtained. The goal is to get an initial understanding of the data, such as the number of rows and columns, data types, duplicated values and missing values.

3. Simple Visualization: Visualizing the data is an essential part of any data analysis. We use basic visualization techniques to get insights into the data and create the histograms. These insights help us identify patterns and relationships in the data.

Churn	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
FN	0	1	0.98	0	0	0	0	0	1	0.0034	0.011	0	0	0.12	0.62	0.2	
FP	0	1	1	0	0	0	0	0	1	0	0.004	0	0	0.1	0.63	0.19	
age	0	0	0	1	1	0	0	0	0	0	0	0	0	0	0	0	-
age_group	0	0	0	1	1	0	0	0	0	0	0	0	0	0	0	0	
call_failure	0	0	0	0	0	1	0.19	0	0	0.17	0	0.048	0	0.21	0.058	0.14	
charge_amount	0	0	0	0	0	0.15	1	0	0	0.01	0.061	0	0	0.066	0	0.2	-
complains	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	
∽ customer_value	0	1	0.98	0	0	0	0	0	1	0.0034	0.011	0	0	0.12	0.62	0.2	
distinct_call_nums	0.033	0.18	0.17	0.02	0.02	0.13	0.11	0	0.19	1	0.099	0.0025	0.014	0.48	0.095	0.4	- 11-
status	0	0.076	0.013	0	0	0	0	0	0.071	0	1	0	0	0.0017	0	0.31	
subs_len	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	
tariff_plan	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	-
total_num_calls	0.02	0.29	0.27	0	0	0.13	0.1	0	0.29	0.46	0.11	0.0018	0.0008	1	0.044	0.69	
total_num_sms	0	0.63	0.62	0	0	0	0	0	0.63	0	0	0	0	0	1	0.0016	
total_sec_calls	0	0.26	0.25	0	0	0.092	0.1	0	0.26	0.37	0.099	0	0	0.7	0.016	1	
	dhum	FN	Ð.	age	dno.de-group	call_failure	charge_amount	complains	× customer_value	distinct_call_nums	status	subs_len	tariff_plan	total_num_calls	total_num_sms	total_sec_calls	

Figure 1: Heatmap between different attributes showing relation of importance

## **Preprocessing:**

Before we can build machine learning models, we need to pre-process the data. This step included splitting the data into train and test and encoding categorical variables. We use feature selection techniques to reduce the features used in models, which helps to reduce overfitting. We will delete the joined data row, the prediction only focuses on Churn or Stayed.

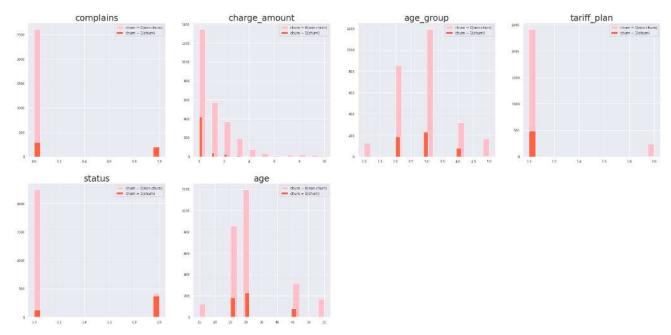


Figure 2: Graphs representing different attributes of distribution

## 4. Modelling:

After preprocessing the data, we are ready to build machine learning models. We use cross validation techniques to evaluate the model's performance and choose the best performing model



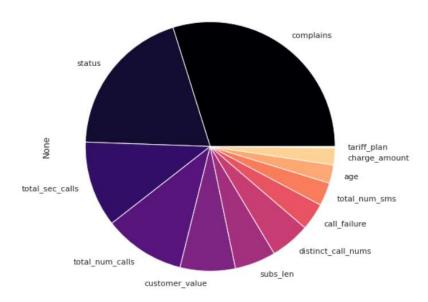


Figure 3: Feature importance from randomforest

#### 2.1. Decision tree

Decision trees are fundamental tools in customer churn prediction, offering a transparent and intuitive approach to making predictions based on input features. Decision tree comes under supervised learning type algorithm. A training model has been created to predict the class or to predict the target variable value by analyzing rules gathered from previous dataset. [10]A decision tree is a tree-like structure where each internal node represents a feature or attribute, each branch corresponds to a possible value or outcome of that feature, and each leaf node represents a class label or a decision. The Decision Trees (DT) is a widely used classification algorithm since it is easy to use with high accuracy [11]In the context of customer churn prediction, a decision tree uses historical data with labeled churn outcomes to learn rules that divide the customer base into segments with different churn probabilities. It does this by recursively partitioning the data based on the most informative features, aiming to create homogeneous subsets with respect to churn. The decision tree's structure is determined by selecting the best features and thresholds to split the data at each internal node, usually based on metrics like Gini impurity or information gain. Decision trees have several advantages in customer churn prediction. They are easy to interpret, allowing businesses to understand the factors driving churn decisions. This interpretability is crucial for gaining insights into customer behavior and enabling data-driven decision-making. Additionally, decision trees can handle both numerical and categorical features, making them versatile for a wide range of input data types commonly found in customer churn datasets.

Furthermore, decision trees can be extended to ensemble methods like Random Forests, which combine multiple decision trees to improve predictive performance. Random Forests mitigate overfitting by aggregating the results of many individual trees, reducing the risk of capturing noise in the data and providing more robust predictions. However, decision trees also have limitations. They may struggle with capturing complex interactions between features, especially when these interactions are not explicitly represented in the data splits. This can result in decision trees having high variance and potentially poor generalization, particularly if the tree is deep and the dataset is noisy or has a limited number of samples.

In summary, decision trees are valuable tools in customer churn prediction due to their interpretability, ability to handle different feature types, and potential for use in ensemble methods. They provide insights into the key factors influencing churn, empowering businesses to take targeted actions to retain valuable customers. While decision trees have their limitations, when used appropriately and in combination with other techniques, they can be effective contributors to a comprehensive churn prediction strategy.

### 2.2. Support Vector Machines (SVM)

Support Vector Machines (SVM) are powerful and versatile machine learning algorithms used in customer churn prediction. SVMs are particularly effective in scenarios where the data is not linearly separable, and they work by finding the optimal

Vol. 21, No. 1, (2024) ISSN: 1005-0930 hyperplane that maximizes the margin between different classes while minimizing the classification error. In the context of customer churn prediction, an SVM seeks to find the hyperplane that best separates churned customers from non-churned ones based on various features or attributes. This hyperplane is determined by selecting a subset of the training data, called support vectors, which are the closest points to the decision boundary.[1][2] SVMs can handle both linear and non-linear classification tasks by using different types of kernel functions that implicitly map the input data into higher-dimensional feature spaces. SVMs offer several advantages in customer churn prediction. They can handle high-dimensional data and complex feature interactions, making them suitable for scenarios where the relationships between features and churn are intricate. SVMs are also effective in handling imbalanced datasets, which is common in churn prediction since the number of churned customers is often much smaller than the non-churned ones. SVMs achieve this by focusing on the most relevant examples near the decision boundary, preventing the majority class from dominating the learning process.

Additionally, SVMs have a solid theoretical foundation, and their decision boundaries are explicitly defined, making them interpretable compared to some other complex models. This interpretability can provide valuable insights into the factors that influence customer churn. However, SVMs may have some limitations. They can be computationally intensive, especially when dealing with large datasets. Additionally, the selection of the appropriate kernel function and its hyperparameters requires careful tuning to achieve optimal performance. SVMs might struggle if the dataset is noisy or has overlapping classes, and it's important to preprocess the data properly to get the best results.

In summary, Support Vector Machines (SVM) are valuable tools in customer churn prediction, particularly when dealing with complex data and non-linear relationships. They provide interpretable decision boundaries, handle imbalanced datasets, and can be a crucial part of a comprehensive churn prediction strategy when appropriately tuned and combined with effective preprocessing techniques.

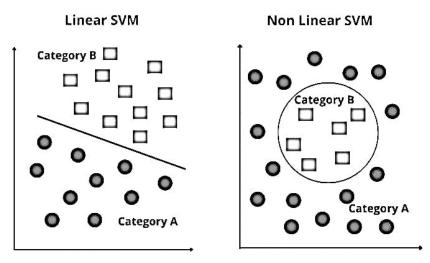
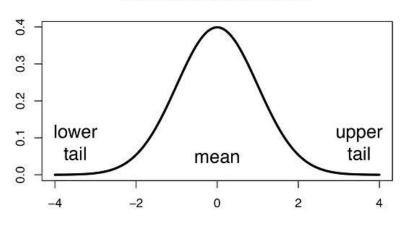


Figure 4: Figure representing working of SVM

#### 2.3. Gaussian Naïve Bayes (GNB)

Gaussian Naïve Bayes (GNB) is a probabilistic classification algorithm that assumes the features of the input data follow a Gaussian (normal) distribution. It's an extension of the Naïve Bayes algorithm, which is based on Bayes' theorem and the assumption of feature independence given the class label. In customer churn prediction, GNB can be utilized to model the distribution of feature values for both churned and non-churned customers. It estimates the parameters (mean and variance) of the Gaussian distribution for each feature within each class and uses these estimates to make predictions about the likelihood of a new customer belonging to the churned or non-churned class. [2]The "Naïve" part of Naïve Bayes implies that it makes a strong independence assumption, assuming that the features are conditionally independent given the class label. This is a simplification that can be both a strength and a limitation. It makes the algorithm computationally efficient and can work well when the independence assumption approximately holds, but it might struggle if there are significant correlations between features that are not accounted for.[3]GNB is particularly effective when the input features are continuous and can be reasonably modeled using Gaussian distributions. It's suitable for situations where the Gaussian assumption is a reasonable approximation of the data, such as when dealing with features like age, income, or usage patterns, which often follow a roughly normal distribution in real-world scenarios. One of the key advantages of GNB is its simplicity and computational efficiency, especially compared to more complex algorithms like SVM or neural networks. It's easy to implement and can work surprisingly well on certain types of data. However, its performance may suffer if the data's underlying distribution significantly deviates from the Gaussian assumption or if there are strong inter-feature dependencies that the independence assumption doesn't account for.



### **Gaussian distribution**

Figure 5: Figure representing working of Gaussian Models

#### 2.4. Logistic Regression (LR)

Logistic Regression (LR) is a widely used statistical model in machine learning for binary classification tasks, making it applicable to customer churn prediction. Despite its name, logistic regression is not used for linear regression tasks but instead focuses on predicting the probability that an instance belongs to a particular class. In the context of customer churn prediction, LR models the relationship between a set of input features (such as customer behavior, demographics, or usage patterns) and the likelihood of a customer either churning (class 1) or not churning (class 0). The key idea is to model the probability of the positive class (churn) as a function of the linear combination of the input features, transformed through the logistic (sigmoid) function.[4] The logistic function is crucial in logistic regression because it maps any input value (which can be a linear combination of features) to a value between 0 and 1, representing a probability. The logistic regression model uses a weighted sum of the input features, and the logistic function "squashes" this sum into the probability range. During training, logistic regression optimizes the model's parameters (weights and bias) to minimize a cost function, often based on the likelihood of the observed outcomes given the model's predictions. Techniques like gradient descent are commonly used to find the optimal parameters. One of the significant advantages of logistic regression is its simplicity and interpretability. The model's coefficients (weights) provide insights into the impact of each feature on the probability of churn. This interpretability can be invaluable for understanding the driving factors behind customer churn. However, logistic regression has limitations as well. It assumes a linear relationship between the features and the log-odds of the response variable, which might not capture complex interactions in the data. It may struggle when dealing with high-dimensional or non-linear datasets without appropriate feature engineering or transformations.[5] In such cases, more complex models like decision trees, SVMs, or neural networks may perform better. Logistic regression is a foundational technique in machine learning, and it serves as a baseline model for many classification tasks, including customer churn prediction. It's particularly useful

when the relationships between features and the response variable can be effectively captured by a linear model, and its interpretability makes it a valuable tool for gaining insights into customer churn behavior.

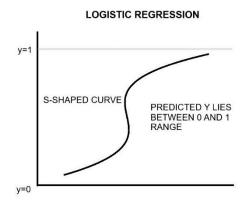


Figure 6: Figure representing working of logistic regression

### 2.5. Decision Tree (DT) AdaBoost

A Decision Tree (DT) is a powerful machine learning algorithm used for classification and regression tasks. It creates a tree-like structure where each internal node represents a feature or attribute, each branch corresponds to a possible value or outcome of that feature, and each leaf node represents a class label or a decision (in classification tasks) or a numerical value (in regression tasks). In the context of customer churn prediction, Decision Trees can be used to divide the customer base into segments with different churn probabilities based on various features such as purchase history, usage patterns, demographic data, and more.[6] Decision Trees are particularly useful for capturing non-linear relationships and interactions between features, making them effective for identifying complex patterns that can lead to customer churn. AdaBoost (Adaptive Boosting) is an ensemble learning technique that can be combined with Decision Trees (or other base classifiers) to improve predictive performance. AdaBoost works by sequentially training multiple weak learners (typically shallow Decision Trees) on the same dataset while giving more weight to the misclassified samples in each iteration. The final prediction is a weighted combination of the predictions from all weak learners, where the weights are determined based on the performance of each learner.

The key idea behind AdaBoost is to emphasize the samples that are difficult to classify, which helps the ensemble focus on areas of the data where the base learners struggle. This results in a strong classifier that can handle complex datasets and mitigate overfitting, even when using weak learners as building blocks. In the context of customer churn prediction with Decision Tree AdaBoost, the combination of Decision Trees and AdaBoost allows for a robust model that can capture intricate churn patterns, adapt to the specific challenges of the dataset, and achieve high predictive accuracy. [8]This ensemble approach provides an effective way to handle noisy or complex data and is a common choice when creating advanced churn prediction models.

However, it's essential to consider the trade-off between model complexity and interpretability. While AdaBoosted Decision Trees can improve predictive performance, the resulting model might be more challenging to interpret compared to a single Decision Tree. It's essential to balance the need for accuracy with the need to understand the factors driving customer churn behavior, especially in scenarios where interpretability is crucial for actionable insights.

#### 2.6. Support Vector Machines (SVM) AdaBoost

Support Vector Machines (SVM) and AdaBoost are both powerful machine learning techniques, and they can be effectively combined to enhance predictive performance in certain scenarios, including customer churn prediction. Support Vector Machines (SVM) is a classification algorithm that works by finding the optimal hyperplane (or set of hyperplanes) that maximizes the margin between different classes in the feature space. It aims to create a decision boundary that best separates the data points, often handling complex relationships and non-linear transformations through the use of kernel functions.

In the context of customer churn prediction, SVM can be used to identify the most significant features and create a decision boundary that maximally separates churned customers from nonchurned ones based on historical data and feature attributes. However, SVMs may struggle with noisy or overlapping data, and their complexity can lead to longer training times, especially for large datasets. AdaBoost (Adaptive Boosting) is an ensemble learning technique that focuses on combining multiple weak learners (usually simple models) to create a strong classifier.[10] AdaBoost works by giving more weight to the misclassified samples, allowing subsequent weak learners to focus on the previously misclassified instances, effectively "boosting" their performance. Combining SVM and AdaBoost, often referred to as "Ad Boosted SVM," can offer several benefits for customer churn prediction. By using SVM as the base learner, the ensemble model can harness the power of SVM's ability to handle complex data and find intricate decision boundaries.

AdaBoost then improves SVM's performance by focusing on the challenging cases, leading to a more robust overall classifier One key advantage of this combination is that AdaBoosted SVM can potentially handle noisy data and overlapping classes better than a standalone SVM. The iterative nature of AdaBoost allows the model to adapt to these challenges by giving more attention to the samples that are difficult to classify. However, it's essential to consider the trade-offs. Ada Boosted SVM can be computationally intensive, especially if the base SVM model is complex, and the dataset is large. Additionally, the final ensemble may be more challenging to interpret compared to individual SVM models. In summary, the combination of Support Vector Machines (SVM) and AdaBoost can be a powerful approach for customer churn prediction, providing a robust model that handles complex patterns while mitigating the challenges of noisy data. It's important to consider the computational resources available, the interpretability

requirements, and the specific characteristics of the dataset when deciding whether to use this ensemble technique.

#### 2.7. ANN-1 Layer

A single-layer Artificial Neural Network (ANN) is the most basic type of neural network architecture, often referred to as a "perceptron." It consists of an input layer, where the input features are presented, and an output layer, where the final predictions or classifications are made. There are no hidden layers in a single-layer ANN.In customer churn prediction, a singlelayer ANN might be used for simpler cases where the relationships between input features and the churn outcome are relatively straightforward or linear.[8] Each neuron (also called a perceptron) in the output layer makes a weighted summation of the input features, followed by an activation function that produces the final prediction. However, a single-layer ANN may have limitations when dealing with complex data or when there are non-linear relationships between features and churn. It might struggle to capture intricate patterns present in the data, especially when the decision boundary is not linear. On the positive side, a single-layer ANN is computationally efficient, easy to train, and can be suitable for situations where the data is linearly separable, and interpretability is a primary concern since the model's simplicity allows for straightforward analysis of feature weights. In more challenging customer churn prediction scenarios, where the data is more complex or contains non-linear relationships, a multi-layer neural network (MLP) with hidden layers may be more appropriate. Hidden layers allow the network to learn higher-level representations of the data, making it capable of capturing nonlinear patterns, but they come at the cost of increased complexity.Ultimately, the choice of using a single-layer ANN or a more complex model like a multi-layer neural network (MLP) depends on the specific characteristics of the data, the complexity of the relationships being modeled, the available computational resources, and the trade-off between model complexity and interpretability.

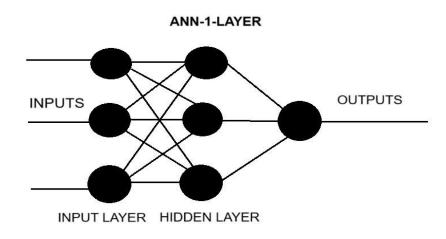


Figure 7: Figure representing working of ANN (1 layer)

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### 2.8. ANN- 2 Layer

A two-layer Artificial Neural Network (ANN) is often referred to as a "multi-layer perceptron" (MLP) and consists of an input layer, one hidden layer, and an output layer. The inclusion of a hidden layer allows the network to learn complex, non-linear relationships in the data, making it a more powerful tool for tasks like customer churn prediction. In a two-layer ANN for customer churn prediction, the input layer receives the feature values representing customer characteristics, such as purchase history, usage patterns, demographics, etc. The hidden layer processes the input using weighted connections and applies activation functions to transform the weighted sums into more abstract features. Finally, the output layer produces predictions or classifications related to customer churn.[11]

The key advantage of a two-layer ANN (MLP) is its ability to capture intricate patterns that may not be linear in the input features. The hidden layer's neurons can represent complex combinations of input features, allowing the network to learn higher-level features that contribute to predicting churn. The number of neurons in the hidden layer and the choice of activation functions are essential factors in determining the model's capacity to represent the underlying relationships in the data. Properly configuring these aspects requires some experimentation and tuning, but when done right, a two-layer ANN (MLP) can offer strong predictive performance. However, a two-layer ANN (MLP) may also be prone to overfitting, especially if the model is too complex compared to the amount of data available. Regularization techniques, such as dropout or L2 regularization, can help mitigate overfitting. In summary, a two-layer Artificial Neural Network (ANN) with one hidden layer, often known as a multi-layer perceptron (MLP), is a powerful model for customer churn prediction. It can capture non-linear relationships in the data and is suitable for more complex scenarios compared to a single-layer ANN. Proper tuning of the model's architecture and regularization techniques is crucial to achieve optimal performance while mitigating overfitting.

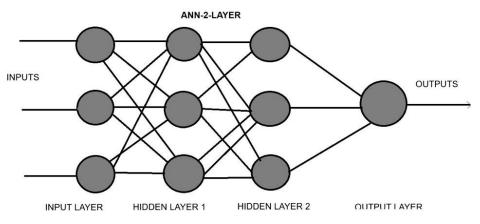


Figure 8: Figure representing working of ANN (2 layer)

## 3. Conclusion and Result:

In today's fiercely competitive telecom industry, customer churn has become a critical concern for service providers. Predicting and preventing churn is vital for maintaining a loyal customer base and sustaining business growth. To address this challenge, various machine learning models were employed to forecast customer churn, offering valuable insights into their predictive capabilities.

### Model Performance Overview:

The Decision Tree model exhibited a commendable accuracy of 92.46%. Despite its simplicity, Decision Trees are effective in segmenting data and identifying important features influencing churn. Its interpretability makes it a useful tool for understanding the factors contributing to customer attrition. SVM achieved an impressive accuracy of 94.04%. Known for its ability to handle complex data relationships, SVM proved highly effective in discerning intricate patterns within the telecom dataset. Its robustness in high-dimensional spaces makes it suitable for churn prediction tasks. Although Naive Bayes is a simpler algorithm, it delivered a lower accuracy of 71.58%. This model assumes independence among features, which might limit its performance in capturing the interdependencies present in churn prediction data. Logistic Regression achieved a respectable accuracy of 90.53%. This model is well-suited for binary classification tasks like churn prediction and provides insights into the probability of customer attrition based on various input features.

Applying boosting techniques significantly improved the predictive accuracy of both Decision Trees and SVMs. Boosted Decision Trees reached an accuracy of 94.39%, showcasing the effectiveness of iterative learning to refine predictions. Similarly, the Boosted SVM achieved an accuracy of 92.28%, highlighting the enhanced performance by leveraging boosting methods. The neural network models demonstrated notable performance. The one-layer ANN attained an accuracy of 93.81%, while the two-layer architecture outperformed other models with an impressive accuracy of 96.19%. ANNs, especially deeper architectures, excel in capturing complex nonlinear relationships within the data, making them well-suited for churn prediction tasks.

## **Conclusion and Implications:**

The findings from these predictive models hold significant implications for telecom companies aiming to mitigate customer churn. The complexity of models plays a crucial role in achieving higher predictive accuracy. While simpler models like Decision Trees and Logistic Regression offer interpretability, more intricate models like SVMs, boosted techniques, and multi-layered ANNs deliver superior accuracy by capturing nuanced relationships within the data. Accurate churn prediction empowers telecom companies to proactively address customer attrition by understanding the drivers behind it. Insights derived from these models can aid in targeted retention strategies, personalized marketing approaches, and service improvements, ultimately fostering customer satisfaction and loyalty. While high accuracy is desirable, other factors such

as model interpretability, computational efficiency, scalability, and ease of deployment must be considered when selecting a model for real-world implementation. Interpretability is particularly crucial for stakeholders to understand the reasoning behind churn predictions. In conclusion, the utilization of advanced machine learning techniques has unveiled promising avenues for predicting customer churn in the telecom sector. Leveraging models like Support Vector Machines, Boosted Decision Trees, and multi-layered Artificial Neural Networks enables companies to anticipate and mitigate churn effectively. The insights gained from these models empower telecom businesses to adopt proactive measures, thereby fostering customer retention and ensuring sustainable growth in an increasingly competitive market landscape.

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